



***PRECISION  
CUTTING MACHINES  
CUT TO LENGTH***

DME CUTTING MACHINES

CUTTING-GRINDING MACHINE

**DCMMAX**



**Description**

The MAX K machine is suitable for cutting ejector pins to length, this is done by precision cutting and front grinding. The cast structure supports the control linkage, the disk-grinding wheel supports the spindle. This features axial displacement, a mechanical stop to prevent overcutting, with electropneumatic control & the workpiece clamp features active closure. The micrometric adjustment striker is controlled by a digital rod with centesimal resolution display. An adjustable lever on the spindle side allows the excess metal to be removed while maintaining the machine at position zero. To prevent accidents at start up & shutdown, when changing the workpiece, the control lever needs to be released.

REF	
<b>DCMMAX500</b>	<b>500mm long guide</b>
<b>DCMMAX800</b>	<b>800mm long guide</b>

Technical specifications	
Max. cutting capacity	Ø 25 mm
Cutting length	500-800 mm
Rotation speed	8200 rpm
Resinoid disc	Ø 150 mm
Borazon grinding wheel	Ø 78 mm
Motor power	0,55 KW
Weight	100 kg
Owerall size	500x500x1300 mm
Important	Compressed air required

## CUTTING MACHINE

## DCM20P

**Description**

The super-fast cutting/ grinding machine cuts and faces punches with high dimensional and geometric precision. The machine is constructed by using a fixed grinding wheel and tilting vice type. The punch is cut and faced in a single grip by a disc-grinding wheel system on a pneumatic axial positioning vice with a mechanical stop. The length of the punch is determined on a carbon fibre rule with micrometric adjustment and centesimal resolution. An adjustable lever on the spindle side allows the excess metal to be removed while maintaining the machine at position zero. To prevent accidents at start up & shutdown, when changing the workpiece, the control lever needs to be released.

REF

DCM20P

**Technical specifications**

Cutting capacity	Ø 0.5-20 mm
Cutting length	20-300 mm
Rotation speed	8200 rpm
Resinoid disc	Ø 150x1x20 mm
Borazon grinding wheel	wheel Ø 78x8x13
Motor power	0,55 KW
Weight	25 kg

## DME CUTTING MACHINES

## CUTTING MACHINE

**DCM200**

**Description**

This super-fast cutting machine allows fast and precise cutting of pins, extractors, screws, punches, keys, bars and more. Indispensable for use in the adjustment and assembly.

REF

**DCM200**
**Technical specifications**

Cutting capacity	Ø 0.5-20 mm
Swivel vice	0° ÷ 45°
Resinoid disc	Ø 150x1x20 mm
Spindle revolutions	8200 rounds/1' (vt = 80 m/sec)
Motor power	0,55 KW
Control rod	300 mm
Weight	20 kg

## CUTTING MACHINE

## DCM400

**Description**

A super-fast cutting machine with an abrasive disc suitable for rapid cutting-off of toughened bars, extractors, pins.

REF
<b>DCM400</b>

Technical specifications	
Cutting capacity	1 to 40 mm
Prism jaw vice width	60 mm
Resinoid disc	Ø 200x1,5x20 mm
Spindle revolutions	4200 rounds/1' (vt = 45 m/sec)
Motor power	0,75 KW
Weight	35 kg



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